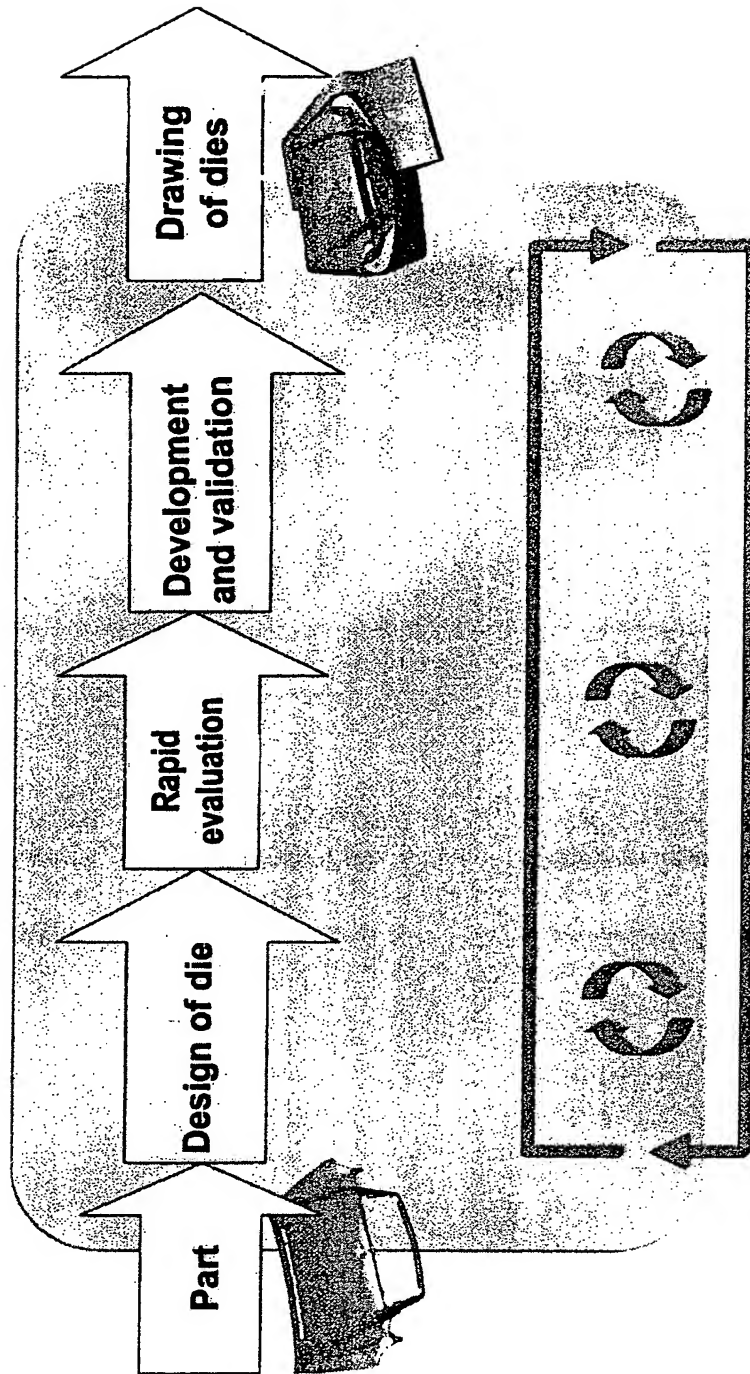


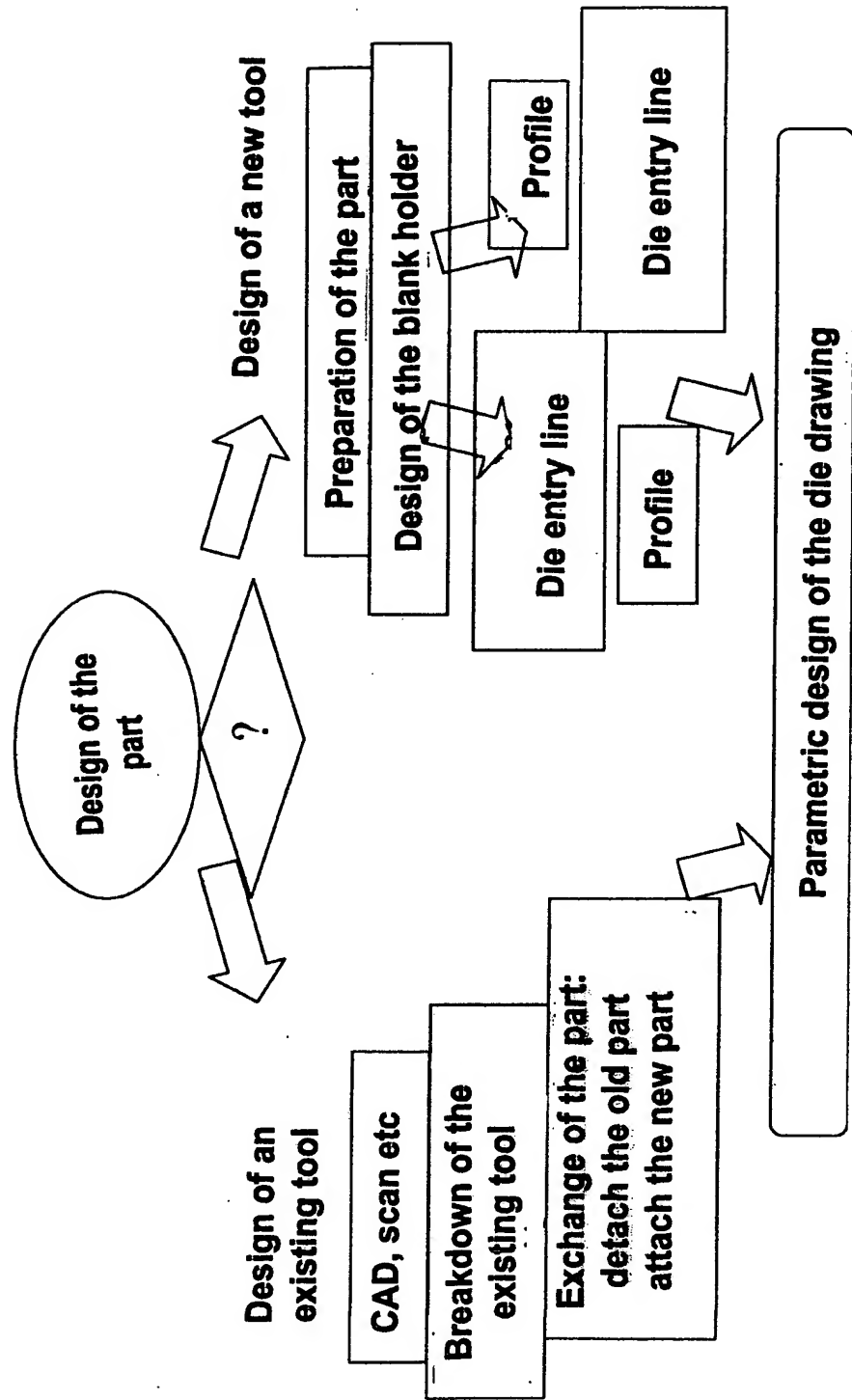
1/6

Figure 1



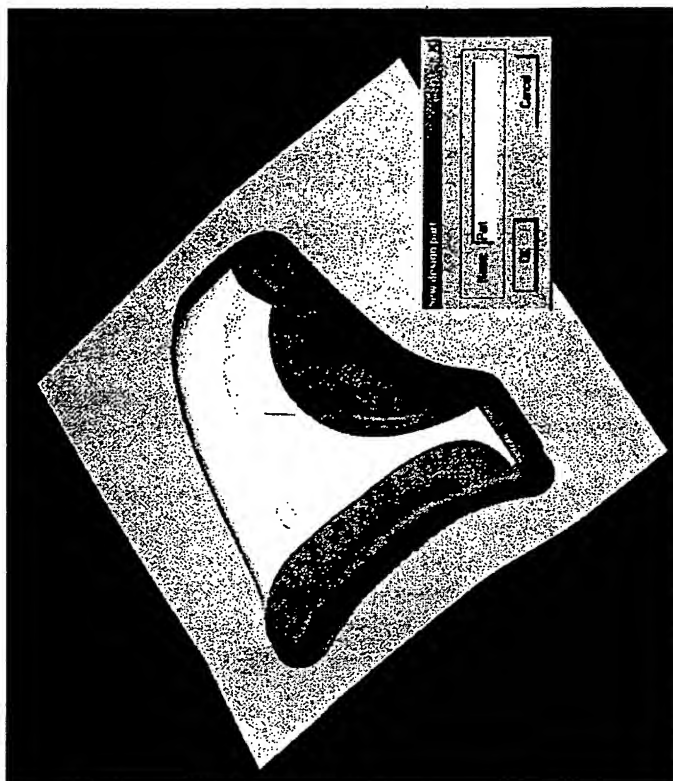
2/6

Figure 2

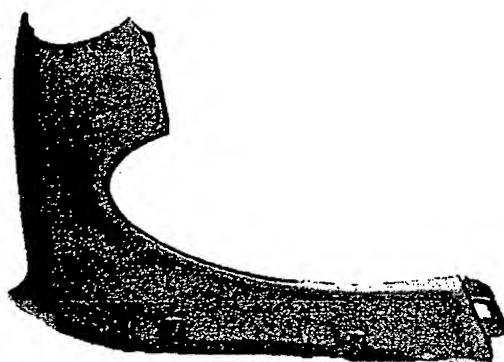


3/6

Figure 3



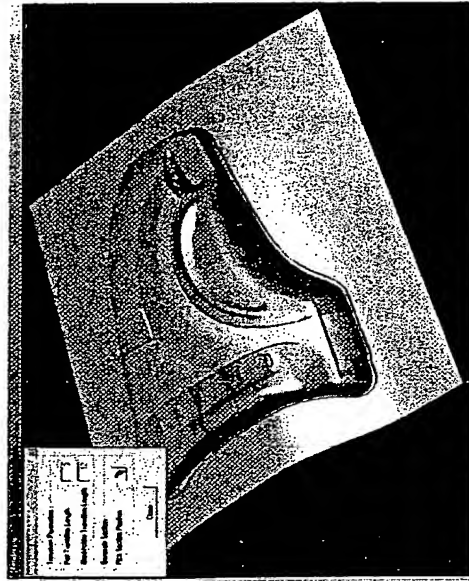
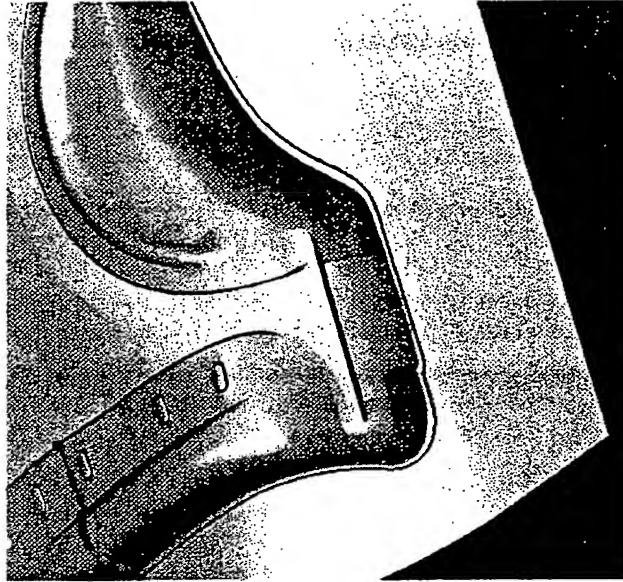
Existing tool for the
existing part



New part

4/6

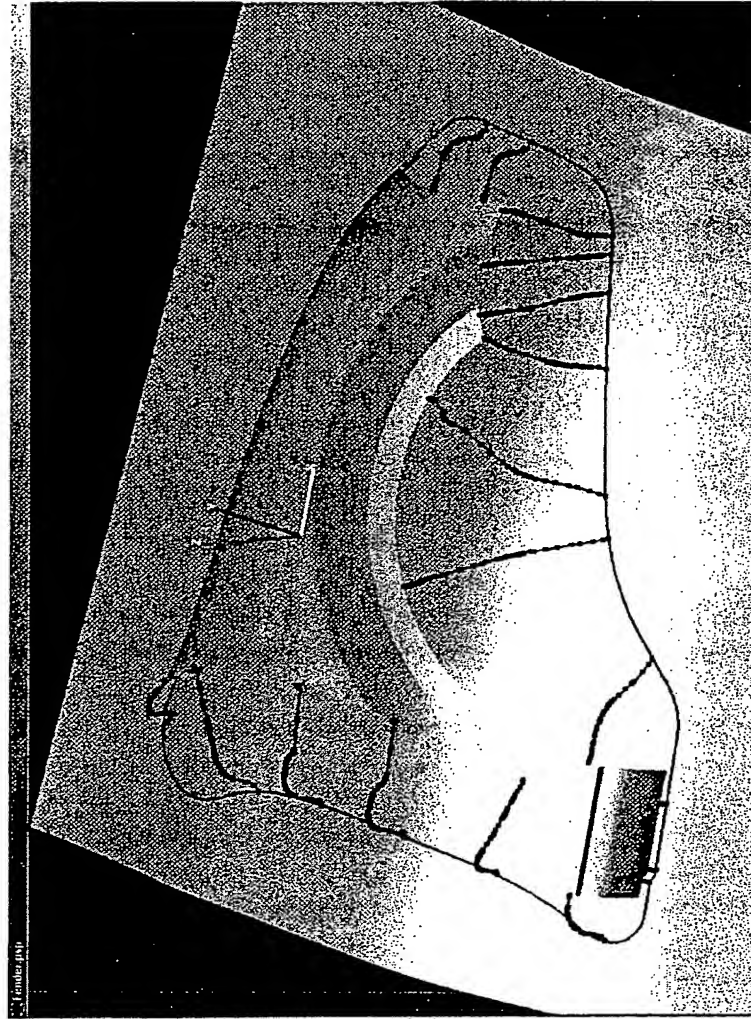
Figure 4



Breakdown of the existing tool: die entry line

5/6

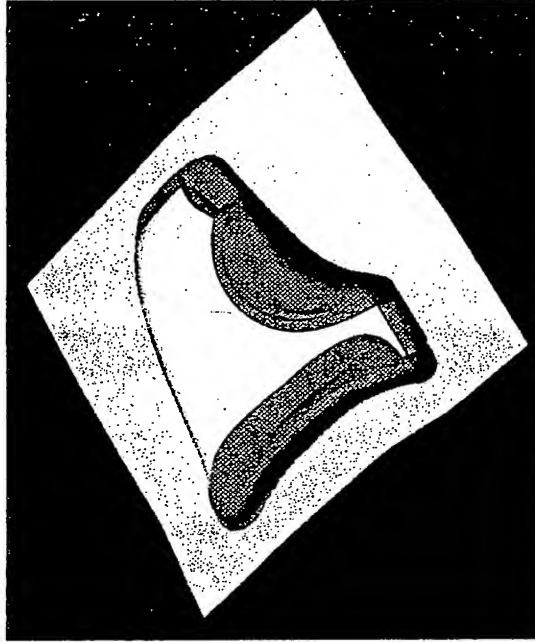
Figure 5



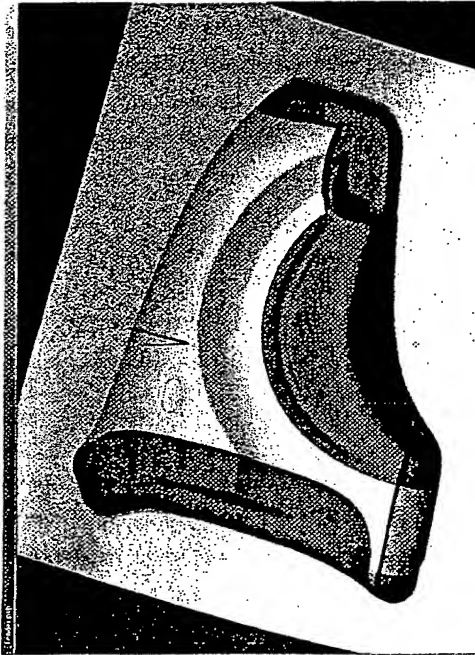
Breakdown of the existing tool: reconstruction of profile

6/6

Figure 6



Existing tool for the
existing part



New tool